

# TT-142 N Pressurised water

## temperature control unit

Temperature control system with flexible application range for injection moulds, small rollers, extruders →~~~~←

Water up to 140°C Heating capacity **12 kW** Cooling capacity **60 kW** @ 140°C Cooling system indirect Application: injection moulds



#### **Functions**

- Self-optimizing temperature controller with temperature display 1/10°C – steps
- Display in °C or °F and I/min or gal/min
- Digital flow display and monitoring
- Automatic temperature control
- Heating switchable in stages
- Display of system and flow pressure
- Automatic water filling
- Automatic air venting
- Pressure relief

#### Construction

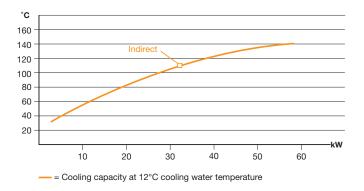
- Proven pump with mechanical seal
- Limescale free heat exchanger
- · All parts in contact with water are made of stainless steel or bronze
- Unit on castors

## Safety feature

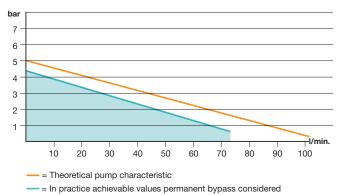
- Level control for dry run protection
- Electronic temperature limitation and monitoring in the controller
- Mechanical safety thermostats
- · Visual and acoustic fault indications
- Integrated circuit breakers
- Main switch, transformer and motor protection switch



## **Cooling capacity**



### **Pump capacity**



#### **Technical data**

| Product attribute                    | Unit | TT-142 N   |
|--------------------------------------|------|--|
| Temperature range                    | °C   | Up to 140°C with water   |
| Temperature control                  |      | Self-optimizing, electronic microprocessor controller MP-888 with digital display of the set and actual value. Automatic temperature monitoring. |
| Flow control                         |      | Electronically, with digital display and automatic control of the minimum flow.  |
| Heating capacity                     | kW   | 12 kW  |
| Switchable in stages                 |      | 6/6  |
| Cooling capacity                     |      |  |
| Indirect                             |      | Approx. 60 kW at 140°C – see diagram   |
| Pump capacity                        |      |  |
| Motor                                | kW   | 1,8 kW   |
| Pressure mode                        |      | Max. 5 bar / max. 110 l/min. – see diagram   |
| Pressure increasing pump             |      | No   |
| Temperature measurement at the mould |      | No   |
| Pressure relief                      |      | Yes  |
| Mould drainage                       |      | No   |
| Leakstopper                          |      | No   |
| Filling                              |      | Automatic  |
| Connections                          |      |  |
| Medium                               |      | ¾″ BS female thread  |
| Cooling water                        |      |  |
| Inlet                                |      | With water filter %" female thread   |
| Outlet                               |      | %" BS female thread  |
| Dimensions (L×W×H)                   | mm   | 870x360x915 mm, incl. castors  |
| Weight                               | kg   | Approx. 107 kg empty   |
| Colour                               |      | Silvergrey RAL 7001  |